



MUNICIPALITY OF ANCHORAGE
Assembly Committee on Homelessness

Assembly Member Zaletel, Chair
Assembly Member Allard
Assembly Member Kennedy

Assembly Member Constant, Co-Chair
Assembly Member Perez-Verdia
Assembly Member Rivera

Wednesday, October 21, 2020

11:00 a.m. – 12:30 p.m.

Virtual Committee Meeting via Microsoft TEAMS

1. **CALL TO ORDER**
2. **INTRODUCTIONS**
3. **AUDIENCE PARTICIPATION** (10 minutes) –
If you wish to provide comments at the beginning of the meeting, email Assembly Member Zaletel at Meg.Zaletel@anchorageak.gov by 10am Wednesday, October 21st. Please note: The committee will only be able to accommodate the first 3-4 people who sign up.
4. **BUSINESS**
 1. Winter Sheltering Plan
 2. Outreach Pilot Update
5. **COMMITTEE LEGISLATIVE AND BUDGET PRIORITIES**
6. **AUDIENCE PARTICIPATION**
7. **COMMITTEE DISCUSSION**
8. **ADJOURNMENT**

HOW THE PUBLIC CAN PARTICIPATE IN THIS VIRTUAL COMMITTEE MEETING:

Phone into Microsoft Teams meeting at: 907-519-0237

Then enter the Conference ID Number: **250 639 806#**

(Note: In case of Microsoft Teams failure, the meeting will resume using the following conference bridge: Conference Bridge Phone Number – (907) 273-5190 with Participant Code – 721227 #)